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# **CROSS REFERENCE TO RELATED APPLICATION**

This application is based on application No. 98-50402 filed in the Korean Industrial Property Office on November 24, 1998, the content of which is incorporated by reference.

## **BACKGROUND OF THE INVENTION**

#### (a) Field of the Invention

The present invention relates to a cathode ray tube, and more particularly, to a cathode ray tube having a substantially rectangular cone portion in which an inner graphite layer can be formed to an optimum thickness on the rectangular cone portion such that high voltages are more uniformly transmitted therethrough.

#### (b) Description of the Related Art

A cathode ray tube(CRT) is a device for displaying images on a screen by emitting electron beams from an electron gun assembly and landing the electron beams onto a phosphor screen. Conventional CRTs include a vacuum envelop having a panel on which the phosphor screen is formed, a neck in which the electron gun assembly is arranged, and a funnel formed between the panel and the neck.

Immediately after the electron beams are emitted, they are horizontally

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Thus, the electron beams strike all pixels on the phosphor screen. The deflection yoke is mounted on an exterior of the funnel, i.e., on a cone portion of the funnel. The cone portion is formed contiguous to the neck. A cross section of the cone portion typically reveals a circular form, and a cross-section of the deflection yoke reveals an inner circumference that is circular.

In such a CRT, the deflection efficiency of the deflection yoke is low since there is a considerable amount of space between deflection coils of the deflection yoke and the electron beams. To improve the deflection efficiency, power applied to the deflection yoke is increased. However, this increases the overall power consumption of the CRT and induces leakage of the magnetic fields.

To solve these problems, a cone portion having a prose-section that gradually changes from a circular form of the neck to a rectangular form of the panel has been developed. Because a shape at which the electron beams passing inside the cone portion is distributed substantially rectangular to correspond to the rectangular image produced on the panel, the cone portion is made into as close a shape to match the rectangular distribution shape of the electron beams as possible. Accordingly, an inner circumference of the deflection yoke mounted on the cone portion is also rectangular in shape.

Such a rectangular cone portion has various advantages. First, the electron beams can be prevented from striking the inner surface of the funnel since the rectangular shape provides space in the four diagonal portions on

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which the electron beams are likely to strike. Second, the deflection efficiency can be increased by enabling the electron beams to come close to the deflection coils in the horizontal and vertical portions of the cone portion. Third, power consumption of the deflection yoke and magnetic field leakage generated by the deflection yoke can be reduced.

However, the rectangular cone portion is not rotationally symmetical, and the four corners thereof are formed with sudden curvatures rather than the horizontal and vertical portions. As a result, when the inner graphite layer is applied on the inner surface of the funnel, it is not as uniformly applied on inside corners as it is on inside horizontal and vertical walls of the cone portion.

The inner graphite layer is a conductive layer which is disposed on the inner surface of the funnel at a predetermined thickness, and acts to transmit a voltage applied through an anode button to an accelerating electrode of the electron gun assembly and the panel. Thus, the electron beams are focused by a difference in potential between the voltages applied to the accelerating electrode and a focusing electrode of the electron gun, after which the electron beams are accelerated onto the phosphor screen by the high voltage on the panel.

Hence, it is important that the inner graphite layer uniformly transmits the high voltage so that the electron beams are exactly focused and accelerated. Accordingly, the inner graphite layer must have a constant resistance. Since the resistance of the inner graphite layer is directly related to its thickness (i.e., greater thickness results in smaller resistance), it is essential

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that the inner graphite layer be evenly applied on the inner surface of the funnel.

However, because of the shape of the rectangular cone portion, the inner graphite layer can not be as evenly applied on the inside corners as on the inside horizontal and vertical walls of the cone portions. Consequently, a constant resistance over the entire inner graphite layer is not realized, thereby reducing the overall performance of the CRT.

### **SUMMARY OF THE INVENTION**

It is an object of the present invention to provide a cathode ray tube having a rectangular cone portion in which an inner graphite layer is formed to an optimum thickness.

It is another object of the present invention to provide a cathode ray tube capable of uniformly transmitting a high voltage to an accelerating electrode of a electron gun assembly and a panel.

In order to achieve these objects, the CRT includes a rectangular panel, a cylindrical neck, a funnel fermed between the panel and the neck and having a rectangular cone portion formed contiguous to the neck, an anode button to supply a high voltage in the funnel, and an inner graphite layer disposed on an inner surface of the funnel to form a path for the transmission of the high voltage. The inner graphite layer satisfies at least one of the following conditions:

$$0.9 \le Td / Th \le 1.36$$

$$0.9 \le Td / Tv \le 1.36$$

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where Td is a thickness of the inner graphite layer disposed on inside sorners of the cone portion. The is a thickness of the inner graphite layer disposed on inside horizontal walls of the cone portion, and Tv is a thickness of the inner graphite layer disposed on inside vertical walls of the cone portion.

When the inner graphite layer satisfies the above conditions, it can uniformly transmit the high voltage to the accelerating electrode of the electron gun assembly and the panel.

The objectives and other advantages of the invention will be realized and attained by the structure particularly pointed out in the written description and claims as well as the appended drawings. It is also to be understood that both the foregoing general description and the following detailed description are not intended to limit the scope of this invention, many variations of which will be apparent to those with ordinary skill in the art. The disclosure of the specific embodiments are intended to provide further explanation of the invention as claimed.

# BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated in and constitute a part of this specification, illustrate a particular embodiment of the invention and, together with the description, serve to explain the principles of the invention.

-In the drawings:

Fig. 1 is a perspective view of a cathode ray tube according to a

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preferred embodiment of the present invention;

Fig. 2 is a sectional view taken along line II-II of Fig.1;

Fig. 3 is a schematic view of an electron gun assembly shown in Fig. 1, and a path of electron beams of the electron gun toward a panel;

Fig. 4 is a sectional view taken along line IV-IV of Fig. 1.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Reference will now be made in detail to a preferred embodiment of the present invention, an example of which is illustrated in the accompanying drawings.

As shown in Figs. 1 and 2, a cathode ray tube according to a preferred embodiment of the present invention includes a vacuum envelop 2 which is formed with a substantially rectangular panel 4, a phosphor screen 6 being on an inside surface of the rectangular panel 4; a small cylindrical neck 8 in which an electron gun assembly 10 is arranged; and a funnel 12 formed between the panel 4 and the neck 8. The funnel 12 includes a cone portion 12a formed adjacent to the neck 8 and extending a predetermined distance in a direction toward the panel 4.

The phosphor screen 6 includes three phosphor layers respectively comprising red, green, and blue phosphors, the phosphors being formed in predetermined dot or stripe-shape patterns. The phosphor layers are excited and emit light by the striking of electron beams thereon. The electron beams are generated by the electron gun assembly 10.

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The cross-sectional shape of the funnel 12 progressively changes from a circular form of the neck 8 to a rectangular form of the panel 4. In particular, the cone portion 12a, on which a deflection yoke 14 is mounted, is designed to have a substantially rectangular section. Thus, the deflection yoke 14 is preferably designed having a substantially rectangular section corresponding to the rectangular section of the cone portion 12a. An anode button 16 is formed in the funnel 12 for the supply of a high voltage inside the funnel 12, and an inner graphite layer 18 is deposited over an entire inner surface of the funnel 12 to enable the high voltage supplied through the anode button 16 to be transmitted to the electron gun assembly 10.

As shown in Fig. 3, the electron gun assembly 10 for generating electron beams includes a triode 20 and a main focusing lens portion 28. The triode 20 is formed with a cathode 22 emitting heat electrons, and first and second grid electrodes 24 and 26 pre-focusing the electrons. The main focusing lens portion 28 comprises a focusing electrode 30 and an accelerating electrode 32 for respectively focusing and accelerating the electron beams onto the phosphor screen 6.

In the above electron gun assembly 10, the cathode 22, first and second grid electrodes 24 and 26, and focusing electrode 30 are respectively supplied required voltages through stem pins 34 (see Fig. 2) connected to an external circuit (not shown).

The main focusing lens portion 28 forms a main focusing lens by a difference in potential between voltages supplied to the focusing electrode 30

and the accelerating electrode 32. The focusing electrode 30 is supplied about 7-8 kV through the stem pins 34, while the accelerating electrode 32 is supplied a high voltage of about 25 kV through a bulb spacer 36 (see Fig. 2) which extends from the accelerating electrode 32 and contacts the inner graphite layer 18.

The inner graphite layer 18 transmits the high voltage to the accelerating electrode 32 of the electron gun assembly 10, and at the same time applies the high voltage to the panel 4 and a shadow mask 38, the shadow mask 38 dividing three electron beams to each phosphor layer. As a result, the electron beams of minus potential are accelerated onto the phosphor screen 6. In addition, the inner graphite layer 18 acts as a capacitor together with an outer graphite layer (not shown), which is deposited on an outer surface of the funnel 12, so as to prevent a ripple effect generated when alternating current is converted into direct current.

To perform such operations, it is necessary that the inner graphite layer 18 has a constant resistance so that it can uniformly transmit the high voltage. This constant resistance is realized by the inner graphite layer 18 being deposited at a uniform thickness over the entire inner surface of the funnel 12, including the cone portion 12a.

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However, when a conductive graphite powder is applied and dried on the inner surface of the funnel 12, the resulting inner graphie layer 18 has a different thickness in corner portions of the cone portion 12a (i.e., in regions where the projection of diagonal lines of the phosphor screen 6 intersect the

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inner surface of the cone portion 12a) than on inside surface of the four walls forming the cone portion 12a.

The CRT of the present invention provides an optimum thickness of the inner graphite layer 18 to all inside surface portions of the funnel 12 including the corners of the cone portion 12a to minimize variations in resistance.

Fig. 4 shows a sectional view taken along line IV-IV of Fig. 1. As shown in Fig. 4, the inner graphite layer 18 disposed on the inner surface of the cone portion 12a satisfies the following condition:

$$0.9 \leq Td / Th \leq 1.36$$

where Td is a thickness of the inner graphite layer 18 disposed on the inside corners of the cone portion 12a, and Th is a thickness of the inner graphite layer 18 disposed on horizontal (in the drawing) inside walls of the cone portion 12a.

Further, the inner graphite layer 18 satisfies the following condition:

$$0.9 \le Td / Tv \le 1.36$$

where Tv is a thickness of the inner graphite layer 18 disposed on vertical (in the drawing) inside walls of the cone portion 12a.

The thickness Th of the horizontal inside walls and the thickness Tv of vertical inside walls are substantially the same.

or Td / Tv is 0.9-1.36, the inner grahite layer 18 has sutitable characteristics.

That is, if the thickness ratio Td / Th or Td / Tv becomes less than 0.9, the inner graphite layer 18 does not uniformly transmit the high voltage because of the

thin deposition on the corners relative to the inside wall. Further, if the thickness ratio Td / Th or Td / Tv becomes more than 1.36, the inner graphite layer is thicker on the corners than on the inside walls such that the resistance of the inner graphite layer 18 increases, causing a recduction in the voltage level supplied to the panel 4 and the accelerating electrode 32.

The above conditions of the thickness ratio of the inner graphite layer are based on the results of several tests and simulations, which show the transmission efficiency of voltage is optimized when the thickness of the inner graphite layer meet, the conditions.

By meeting the two thickness-related conditions with regard to the inner graphite layer, the CRT according to the present invention can uniformly transmit the high voltage, and minimize a drop in the voltage.

While the present invention has been described in detail with reference applicated to the preferred embodiment, those skilled in the art will appreciated that various modifications and substitutions can be made thereto without departing form, the spirit and scope of the present invention as set forth in the appended claims.